



THE ASKA CO-OPERATIVE SUGAR INDUSTRIES LTD.

P.O.: Nuagam, (Aska)- 761111, Dist- Ganjam, State- Odisha.

Email id.: askasugar@yahoo.co.in

GSTIN : 21AAAAT5989L1ZO

Letter No. (Engg). 1537 /Dt. 14 / 10 / 2025

INQUIRY

We are having 2500TCD sugar plant along with 10 kl distillery (not in operation at present) and having country liquor bottling unit. We are in need to prepare action plan in pursuance to the recommendations made in the External Safety Audit Report duly approved by Chief inspector of factories & boiler as per Guideline of section 41-B (4) of factories act .1948. Sealed quotations are invited from authorized vender approved by Director of Factories & Boiler Odisha, towards **“Preparation of action plan in pursuance to the recommendation made in external safety audit report as listed in attachment & co-ordination for approval from chief- inspector of factories & boiler, Bhubaneswar, Odisha”** within under mentioned time line against our advertisement in website (www.askasugar.com). You have to submit sealed quotations superscripted as “Safety audit action plan” through Speed post to the Managing Director, Aska Co-operative Sugar Industries Ltd. Nuagam, Dist: Ganjam (Odisha) , Pin-761111 by 22/10/2025 (5 PM) which will be opened on 23/10/2025 (11:30AM) in presence of management/tender committee .

Details of Documents to submit.

Technical :

- 1) Valid license from Director of Factories & Boilers, BBSR to prepare on site Emergency Plan.
- 2) Experience certificate on “preparation of safety action plan” in reputed firm.
- 3) GST registration & PAN No.

Financial :

The quoted rate to be submitted along with technical detail & will be considered subject to fulfillment of technical criteria.

Other terms & condition

- 1) Payment will be released after completion of job
- 2) GST will be paid extra as applicable.
- 3) Job should be completed at the earliest not later than 6 months from the date of work order.

By order of Managing Director


Secretary

Memo No. (Engg.) 1538 Dt.: 14 / 10 / 2025.

Copy to the General Administration Office Notice Board / Time Office Notice Board for information of the concerned.

By order of Managing Director


Secretary

Action Taken Report / Action Plan in pursuance to the Recommendations made in the
External Safety Audit Report of
M/s. The Aska Co-Operative Sugar Industries Limited,
P.O.: Nuagam, Aska, Dist: Ganjam - 761111, Odisha

1	Occupational Health & Safety Policy should be prepared as per guidelines of Statutory Provisions - Rule 12 [AA] of Orissa Factories Rules, 1950.
2	Safety Manual is to be prepared to address all the hazards in the plant.
3	There should be written Standard Operating Procedures for all the critical activities / processes. The employees are to be made aware of it and implementation of the same should be ensured.
4	There should be System/SOP for effecting any change / modification in the existing Plant, Equipment or Process.
5	The Work Permit Systems [Confined Space to Entry Permit, Cold Work Permit, Excavation Permit, Hot Work Permit, Lifting Operation Permit, Work at Height Permit, Electrical (Isolation) Permit etc.] should be implemented in practice and records are to be maintained.
6	There should be Guideline / SOP to ensure safety of contractor workers.
7	The On-Site Emergency Plan need to be accepted / approved by Director of Factories & Boilers, Odisha.
8	PESO License from Petroleum & Explosives Safety Organisation (PESO) for storage of Ethanol.
9	License from District Magistrate for storage of Sulphur.
10	Material Safety Data Sheet (MSDS) for the product are to be prepared.
11	Third Party Inspections (TPI) need to be carried out by Competent Person for 'Pressure Plant (including pressure vessels and pipes)', 'Hoist & Lifts', 'Lifting Machines, Chains, Ropes and Lifting Tackles' as per the provisions of The Factories Act, 1948 and The Orissa Factories, Rule 1950.
12	Guideline for all pipelines to be coloured coded as per IS 2379.
13	Work zone monitoring to be carried out through Ventilation Study (at ENA Storage and Sulphur Storage), Illumination Survey (Mill House, Boiler House, Sulphur Storage), Noise & Vibration Monitoring (Chopper House, Fibrizer, Mill House and Compressor House) and Heat Stress Study (Boiler House) by experts. Notice of caution should be displayed with instruction to use Ear Plug / Earmuff in the High Noise Areas such Chopper House, Fibrizer, Mill House and Compressor House.